An Artificial Neural Network Based Power Control strategy of Low-Speed Induction Machine Flywheel Energy Storage System

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Abstract—This study introduces a power control strategy of a flywheel energy storage system (FESS) based on an artificial neural network (ANN) as a current decoupling network to charge/discharge the flywheel for grid connected applications such as grid frequency support/control, power conditioning and UPS applications. The proposed system is a large-capacity low-speed FESS based on a field oriented controlled (FOC) squirrel cage induction machine. The controller is designed to avoid machine overloading while the flywheel is charged/discharged. Additionally, it avoids using the required outer power loop or a hysteresis power controller, hence, simplifies the overall control algorithm. The validity of the developed control system is investigated via computer simulations using MATLAB/Simulink as well as experimental results. The proposed system is also compared with conventional power control strategy with an additional outer power control loop to highlight their equivalence.

Index Terms—Flywheel energy storage, artificial neural network, instantaneous power control, indirect field orientation.

I. INTRODUCTION

Due to the proliferation of non-linear loads, the utility becomes more vulnerable to disturbances such as voltage sags, unbalanced power flow and frequency fluctuations. Therefore, energy storage systems have become an essential part of electrical power utilities as they provide a higher level of power quality and stability. Flywheels as energy storage devices exhibit high performance with grid connected applications such as power conditioning, frequency regulation and voltage sag compensation due to their capability of storing energy in form of kinetic energy depending on the rotating speed and their moment of inertia according to (1);

$$E = \frac{1}{2} J(\omega_{\max}^{2} - \omega_{\min}^{2})$$
 (1),

where *E* is the amount of storage energy, *J* is the flywheel moment of inertia and ω_{max} and ω_{min} are the maximum and minimum rotating speeds [1].

For instance, when there is an excess or lack in the generated power, the system frequency will be increased or decreased; meanwhile when a fault occurs on the network or a sudden pulsed load is connected, voltage sag will take place [2]-[3]. Therefore, when there is an excess in the generated power compared to demanded power, the difference is stored in the flywheel energy storage system (FESS) through the electric machine which utilizes as a motor. Conversely, when there is an unbalance in the power system, the process is reversed and the flywheel discharges its energy and the machine utilizes as a generator [4] supporting the grid.

FESSs have several advantages over other energy storage systems including simple structure with very high efficiency, higher power and energy density with high dynamics and fast response, and longer lifetime with low maintenance requirements [5]-[6]. FESS merely consists of a flywheel, electric machine, power conversion system and bearings [7]-[8] as shown in Fig. 1. The flywheel is the mass in which the kinetic energy is stored and driven via the electric machine; it works as a motor while charging and works as a generator while discharging. Permanent magnet machines are normally employed with high speed flywheels [9]-[10] but induction machines are better economical alternatives for low speed flywheels [11]-[15]. A power conversion system matches the grid with the FESS and it mainly consists of power electronics devices (back-to-back converter). Bearings are used to hold the flywheel (rotor) free to rotate in a certain balanced position. There are two types of bearing, conventional mechanical bearings and magnetic bearings, and the usage of each depends mainly on the desired operating speed and the cost. In case of low speed flywheels, conventional bearings can be used while in case of high speed flywheels, magnetic bearings should be used to reduce friction and losses but their cost is much higher than conventional bearings [16].

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Controlling the power flow between the FESS and the grid is the main concern of this paper. There are two main power control strategies of the FESS based on the field orientation of the induction machines; the conventional instantaneous power control (IPC) and the direct power control (DPC). The instantaneous power control using a double-closed-loop approach depends on using an outer proportional integral (PI) power controller in cascade with the synchronous frame PI current regulators [17]. This strategy is simple, but the tuning of PI controllers depends on small signal analysis based on the non-linear relation between power and stator current. This leads to a complicated overall control design over the flywheel wide speed range while being charged/discharged. The direct torque/power control approach is supposed to solve this problem [18]-[19]. However, there are always significant torque/power ripples. Increasing the switching frequency reduces the ripple magnitude but with a corresponding increase in inverter losses, which is not appropriate for large power applications. In addition, the converter switching frequency depends on the operating conditions; thus the controller performance may deteriorate during the machine starting and low-speed operation [20].

In this paper, a power control strategy based on artificial neural networks (ANN) is proposed to provide a simple power control strategy which avoids tuning and switching problems. The ANN is employed to develop the reference stator current component based on the grid power level and the flywheel rotating speed. This strategy is compared to the conventional power control strategy. Therefore a simulation study on a 2.2 kW induction machine using MATLAB/Simulink is presented and experimental obtained for further results are investigation.

II. FESS CONTROL STRATEGIES

The main concept of the control strategy depends on charging the IM (flywheel) when there is an excess grid power and discharging it when a certain power is demanded. A back-to-back converter is used, as shown in Fig. 1, to match the power from/to the flywheel with the grid allowing bi-directional power flow.

It is required to control the total injected power into the grid and charged to the flywheel for a certain period which depends on the maximum and minimum permissible speeds of the flywheel as stated in (1) and its inertia. The main concern is estimating the stator quadrature current reference component that represents the desired stator power. The three phase currents are referred to the d-q frame; i_{qs}^* and i_{ds} are the quadrature and direct current reference values related to torque and flux commands.

The value of i_{ds}^{*} can be calculated based on the relation [21]:

$$\lambda_{m} = L_{m} i_{ds} \approx \frac{V}{\omega_{e}}$$
(2),

where λ_m is the magnetizing flux, L_m is the magnetizing inductance, V is the rated phase voltage and ω_e is the stator angular frequency. These values are compared to the actual fed back current values i_{as} and i_{ds} and the error signals are applied to current regulators as shown in Fig. Two different strategies based on induction field 2. orientation will be applied on the IM studying the behavior and response of each. There are two types of field oriented control, direct FOC and indirect FOC. The indirect FOC depends on measuring the rotor position while direct FOC depends on estimating the rotor position via flux measurement [17], [22]-[25]. The proposed control strategy based on indirect FOC system supplemented by an ANN-based current decoupling network used to develop the required stator current components based on the required grid power level and flywheel instantaneous speed. This strategy is compared with the conventional instantaneous power control strategy where quadature stator current component is derived based on the instantaneous power error through a PI controller.

The machine is controlled via maintaining the flux command i_{ds}^* constant while the reference i_{qs}^* is used to control the machine torque and hence the output power.

III. INSTANTANEOUS POWER CONTROL (IPC)

The conventional instantaneous power control strategy will be applied to the machine side converter based on the IFOC. The instantaneous stator active power is measured, via measuring the machine voltages and currents according to (3) [21], then compared to the desired value supposed to be supplied by the flywheel which depend on the state of the grid, and the errors in both powers will be applied to power regulators; then the outputs represents the current commands which are applied to the current regulators.

$$P_{s} = \frac{3}{2} (v_{ds} i_{ds} + v_{qs} i_{qs}) = \frac{3}{2} r_{s} (i_{qs}^{2} + i_{ds}^{2}) + \frac{3}{2} r_{r} i_{qr}^{2} + T_{m} \omega_{m}$$
(3)

This technique will add an external power control loop outside the current regulation loop applied in the indirect field oriented control which increases the stability of the system and its robustness to external disturbances. This strategy has more accurate response as the control is performed on the instantaneous power values but it increases the controller effort and tuning problems, therefore a proposed control strategy based on ANNs will be compared to the IPC performance. The general block diagram for the current decoupling network is depicted in Fig. 3.

IV. PROPOSED POWER CONTROLLER VIA ANN

The power control via ANN aims to estimate the stator quadrature current without extra control loops.

A current decoupling network based on ANN is proposed to generate the quadrature stator current component based on (3). A multilayer feed forward ANN [26]-[27] is employed as a nonlinear function approximator to generate this value based on the flywheel rotational speed and the required grid power level which is limited by charging and discharging power limits. These limits are mainly dependent on the instantaneous flywheel speed. A 2-20-1 ANN controller is used where the number of neurons in the hidden layer is chosen by trial and error method. Hyperbolic tan (tan-sigmoid) and linear activation functions are used in the hidden and output layers respectively.

The steady state equation given in (3) is used to generate the training data for the ANN for certain ranges of machine speed and grid power. A 73731 input/output pattern is obtained, where 51611 samples are used to train the proposed ANN and 11060 samples for validating and testing the ANN. The training is performed off-line with the ANN toolbox under MATLAB using the Levenberg–Marquardt training algorithm. The training stops when the mean squared error (MSE) between targets and network outputs decays to a satisfactory level of 5.8×10^{-13} , as shown in Fig. 5a. Also, the difference between the target and the ANN output for different samples is shown in Fig. 5c; it is clear that the error corresponding to all

samples is within accepted limits $\pm 1 \times 10^{-5}$.

ANNs give a fast execution speed due to their parallel processing feature; in addition they will decrease the number of controllers, hence reducing the controller effort and the tuning problems.

To deliver the grid power, the grid side converter is controlled via controlling the DC link voltage to be constant. The grid voltages and currents are transformed into the d-q frame. The desired DC link voltage is compared to its actual value and the error is applied to voltage regulators providing the active power reference. The grid reactive power is set to zero for a unity power factor operation. The grid angle is measured via phase locked loop (PLL).

A block diagram for the proposed control system is shown in Fig. 4.

V. SIMULATION RESULTS

In this section, a simulation case study of FESS control strategies is proposed. The simulation results of both control strategies are presented using MATLAB/Simulink; the results are shown in Fig. 6. The applied IM ratings and parameters are available in the appendix. A three phase grid which is emulated by a three phase supply of 400 V and a DC link of 600 V which are



Fig. 2. Indirect field oriented control



Fig. 3. Power control via ANN

Fig. 4. Instantaneous power control

applied to the FESS which is driven by a three phase wye connected squirrel cage induction machine. The system is

employed to support 500 W to the grid via a back-to-back converter.



Fig. 5. ANN analysis (a) MSE variation under training (b) error for different samples



Fig. 6. Simulation Results: IPC vs. ANN (a) stator power, (b) stator direct current, (c) flywheel speed, (d) stator quadrature current.



Fig. 7. Experimental results: IPC vs. ANN (a) stator actual power, (b) stator direct current, (c) flywheel speed, (c) stator quadrature current.

Simulation results shown in Fig. 6 illustrate that there are no major differences between both of control strategies; where the FESS exhibits good response while charging and discharging of the flywheel. When the flywheel is charged to a certain speed and a stator power is required to be extracted, the controller starts to decelerate the machine speed discharging the flywheel as shown in Fig. 6c; the machine starts to supply the required power to the grid via the back-to-back converter as shown in Fig. 6a. After supplying the required power, the controller starts to charge the flywheel to a certain speed storing energy in the FESS. The charging and discharging processes are based on the stator power reference. The machine quadrature current is negative during discharging and positive during charging as shown in Fig. 6d. The direct current component shown in Fig. 6b illustrates that the ANN based strategy has a better response during transients under power variation between charging and discharging.

The instantaneous power control strategy exhibits better response during steady state with better dynamics. The steady state error of the required power is almost eliminated. Generally, the addition of an external power control loop increases the stability of the system and its robustness to external disturbances during steady state conditions.

VI. EXPERIMENTAL RESULTS

Experimental results for both instantaneous power and ANN based power control are obtained to verify the simulation results; they are shown in Fig. 7. A specific profile of desired power is applied to the control system of both of control techniques and the response of the ANN based power control strategy is evaluated comparing to the instantaneous power control strategy. The ANN is trained on the values obtained based on (3). The grid side is emulated via a DC supply connected in parallel with a high power variable resistance to absorb the discharged power of the flywheel in case of discharging. Fig. 8 shows the experimental setup.

Fig. 7 shows the control system behavior for both instantaneous power control and ANN based power control strategies with respect to the reference power. For both control strategies, the actual power tracks the reference power as shown in Fig. 7a. The quadrature current is the main control quantity that determines the output speed and power and it is an indication for the torque scheme. Fig. 7b illustrates the direct current component for both strategies; it is obvious that they are identical. Fig. 7c shows the quadrature current reaches the maximum allowable value during charging of 3.5 A; then with the speed increase on constant power, the current decreases gradually based on the opposite relation between torque and speed.

High Frequency Filter Capacitor Gate Drives & DC Link VSI Capacitor Induction Machine Current Sensors Flywheel eZdsp F28335 CAN Device Flexible Coupling Host PC High Power Variable Resistance Speed Sensor

Fig. 8. Experimental setup

When the power reference turns to zero, the quadrature current is ideally supposed to be zero and the speed is supposed to be kept constant, but there are machine losses (friction and core) which appear experimentally. When the power is discharged, the direction of the quadrature current is reversed to apply negative torque. The dips appear in the charging power and quadrature current in the ANN strategy at the 22nd second shown in Fig. 7a and Fig. 7c are caused due to an improper calculation at this moment of the ANN which gives a stray value of the output quadrature current which affects consequently on the output power. Fig. 7d depicts the flywheel speed profile during charging and discharging periods. It is obvious that the speed increases with positive power and decreases with negative power. During the zero power periods, the speed continues the deceleration instead of being constant to overcome the friction and core losses. Thus, there are some verifications can be extracted based on the experimental results; the ANN based system gives the same performance of the instantaneous power control strategy with the advantages that it reduces the controller effort due to the elimination of the outer loop controller and hence eliminating the tuning problems of the outer loops.

VII. CONCLUSION

A developed power control strategy using artificial neural networks (ANNs) for flywheel energy storage system is proposed and compared to the conventional power control strategy. A simulation case study is presented for both control strategies. The simulation results illustrate the competitive performance of the developed ANN based power control strategy. Then it is verified experimentally that the ANN based power control strategy provides high accurate response as well as the response obtained from the instantaneous power control strategy. Therefore the ANN based control strategy can be considered competitive to the instantaneous power control strategy for flywheel energy storage applications due to its simplicity and less tuning problems and controller effort.

APPENDIX MACHINE RATINGS AND PARAMETERS

TABLE I IM Ratings	
Rated phase voltage (V)	230
Rated power (KW)	2
Rated frequency (Hz)	50
Full-load current (A)	4.7
Rated speed (rpm)	1410

TABLE II

IM PARAMETERS	
Stator resistance	3.335
Stator leakage reactance	2.48
Rotor referred resistance	6.395
Rotor referred reactance	2.48
Magnetizing reactance	55.6
No. of poles	4
Inertia constant H (sec)	3.08
Flywheel inertia J (kg.m ²)	3.93

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